



## ENGINE

Model	FPT F5B FL413 E*B002
Emissions Certification	Tier 4 Final
Type	Diesel, Turbo – Direct Injection
Cylinders	4
Bore/Stroke	3.9 x 4.3 in (99 x 110 mm)
Displacement	207 in <sup>3</sup> (3.4 L)
Fuel injection	Direct
Fuel	#2 Diesel
Fuel filter:	
Pre-filter	Beta (30) = 200/spin-on
Main filter	Beta (4) = 20/spin-on
Air intake	Turbocharged w/ waste gate and external cooled EGR
Exhaust aftertreatment	Selective Catalytic Reduction (SCR)
Cooling	Liquid
Engine speeds	RPM
High idle – no load	2500 +/- 25
Rated – full load	2500
Low idle	1150 +/- 25
Horsepower @ 2500 RPM – SAE J1349:	
Gross	90 hp (67 kW)
Net	84 hp (63 kW)
Peak torque @ 1400 RPM	282 lb-ft (383 N-m)
Radiator:	
Core type	Aluminum Bar and Plate
Core size area	319 in <sup>2</sup> (0.206 m <sup>2</sup> )
Rows of tubes x columns	21
Cap pressure	16 +/- 2 psi (1.10 +/- 0.14 bar)
Fan:	
Diameter	22 in (560 mm)
Ratio	0.96:1 standard, 1.1:1 high-flow
Water pump:	
Style	Centrifugal
Flow	47.8 gpm (181 L/min)
Engine lubrication pump:	
Rotor pump w/ deep sump pan, plate cooler and pressurized under-piston nozzles	
Pump operating angle ratings:	
Side to side	45°
Bucket up	35°
Bucket Down	45°

## LIFT GEOMETRY

Radial Lift

## DRIVETRAIN

Drive pump controls	Servo-assist mechanical
Pump to engine ratio	1:1
Displacement	2.81 in <sup>3</sup> (46 cm <sup>3</sup> )
Flow @ rated engine RPM:	
@ 97% efficiency	29.4 gpm (111 L/min)
Charge pressure	360 psi (24.5 bar)
System relief pressure	5,220 psi (360 bar)

Drive pump controls	Electro-hydraulic
Pump to engine ratio	1:1
Displacement	2.75 in <sup>3</sup> (45 cm <sup>3</sup> )
Flow @ rated engine RPM:	
@ 97% efficiency	28.8 gpm (109 L/min)
Charge pressure	362 psi (25.0 bar)
System relief pressure	5,220 psi (360 bar)

Drive motors:	
Max. displacement	3.10 in <sup>3</sup> (50.9 cm <sup>3</sup> )
Displacement – optional:	
High speed	2.02 in <sup>3</sup> (33.1 cm <sup>3</sup> )
Motor RPM @ high idle and 97% efficiency:	
Standard 1-speed	103
Optional 2-speed	156
Motor torque @ max. displacement and relief pressure, calculated @ 5,220 psi (360 bar):	4,654 lb-ft (6 310 N-m)

Travel speed:	
Low range	5.1 mph (8.2 kph)
High range – optional	7.6 mph (12.2 kph)

Final drive:	
Planetary gearbox w/ 2-speed motor	
Tractive effort	7,414 lb (3 370 kg)

Parking brake:	
Type	Spring-applied, hydraulic release multiple disc.
Engagement	Depress on/off brake button on handle or instrument panel, raise seat bar, get off seat or stop engine.

## ELECTRICAL

Alternator	160 amp
Starter	4.29 hp (3.2 kW)
Battery	12-volt low-maintenance 1,000 cold-cranking amps @ 0° F (-18° C°)

## OPERATOR ENVIRONMENT

Enclosed Cab w/ Heater and AC; Fully sealed and pressurized – FSP; Glass door w/ wiper and washer; Sliding side windows – removable; Heater and air conditioner; AM/FM radio w/ 2 speakers; Keyless start ignition; Tilt ROPS/FOPS; Rear window w/ emergency escape; Deluxe cloth, air suspension seat, w/ 2 in (51 mm) retractable 3 point lap seat belt w/ heater and lumbar support; Hand and Foot throttle; Alarm package – back-up and horn; Headliner; Dome Light; Top window; Cup holder; 12V Power plug socket; Foot rest;

Seat Pocket; Padded seat bar w/ integral armrests; Loader control lockout system; Electric parking brake control; Operator's compartment floor cleanout; Proportional auxiliary hydraulic control – on joystick; Advanced Instrument Cluster w/ digital hour meter, tachometer, Fuel level LCD bar graph w/ alarm, diagnostic features and security lockout.

Warning lights with alarms:

Engine coolant temperature; Engine oil pressure; Engine malfunction; Hydraulic charge pressure; Hydraulic filter restriction; Hydraulic oil temperature: Critical system stop, Engine system, Hydraulic system, Electrical and diagnostic system.

Warning alarms:

Battery voltage – plus display; Oil service.

Indicator light:

Engine preheat; Parking brake; Seat bar reminder.

## OPERATING WEIGHT

Unit equipped w/ open cab; 165 lb operator; 78 in Dirt & Foundry bucket; full of fuel:

	10,000 lb (4 536 kg)
Shipping weight	9,656 lb (4 380 kg)

Add-on weights:

Side cab glass	47 lb (21.3 kg)
Polycarbonate cab door	75 lb (34.0 kg)
Glass cab door w/ wiper	75 lb (34.0 kg)
Suspension seat	22 lb (10.0 kg)
Additional counterweight	600 lb (273.0 kg)

## HYDRAULICS

Implement pump type	Gear
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Displacement:	
Standard aux.	2.23 in <sup>3</sup> (36.6 cm <sup>3</sup> )
High-flow aux.	1.24 in <sup>3</sup> (20.4 cm <sup>3</sup> )

Standard flow @ rated engine RPM:	
@ 100% efficiency	24.2 gpm (91.5 L/min)

Optional high-flow @ rated engine RPM:	
@ 100% efficiency	37.6 gpm (142.5 L/min)

Enhanced high-flow @ rated engine RPM:	
@ 100% efficiency	35.0 gpm (132.5 L/min)

Loader control valve:

Type	3 spool/open center/series - series
Relief pressure	3,046 psi (210 bar)

Port relief pressures:

Loader raise	3,263 psi (225 bar)
Bucket curl	3,770 psi (260 bar)
Bucket dump	1,160 psi (80 bar)

Hydraulic lines:

Tubing	37° JIC Flare
Loop hoses	SAE 100 R19

Hydraulic oil cooler:

Number of fins	10 per inch (3.94 per cm)
Number of tube rows x columns	9 bar/plate
Area	130.7 in <sup>2</sup> (843.2 cm <sup>2</sup> )

Hydraulic filter	Beta (4) = 75/spin-on
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## HYDRAULICS CONT.

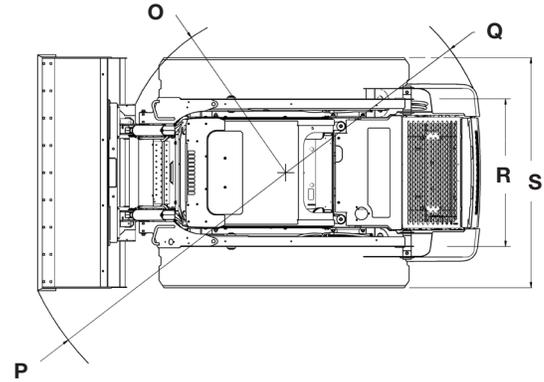
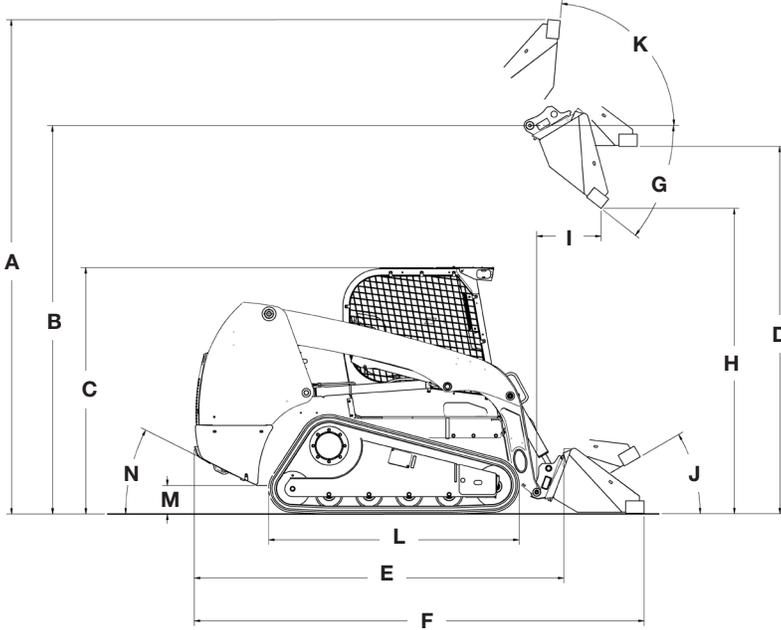
Lift cylinders:	
Bore diameter	2.75 in (69.85 mm)
Rod diameter	1.75 in (44.5 mm)
Stroke	32.20 in (817.9 mm)
Closed length	45.60 in (1 158.0 mm)
Bucket cylinders:	
Bore diameter	3.0 in (76.2 mm)
Rod diameter	1.5 in (38.1 mm)
Stroke	16.4 in (410.0 mm)
Closed length	24.0 in (610.0 mm)

## SERVICE CAPACITIES

Fuel Tank	25.5 gal (96.5 L)
Engine oil w/ filter	8.9 qt (8.5 L)
Hydraulic system:	
Reservoir	6.0 gal (22.7 L)
Total	11.9 gal (45.4 L)
Diesel Exhaust Fluid (DEF) Tank	2.8 gal (10.7 L)

## PERFORMANCE SPECS

Rated operating capacity – ROC*:	
35% of tipping load	2,380 lb (1 079 kg)
50% of tipping load	3,400 lb (1 542 kg)
w/ additional counterweight	3,600 lb (1 633 kg)
Tipping load*	6,800 lb (3 084 kg)
Breakout forces @ 3,150 psi (217 bar)*:	
Bucket cylinders	8,700 lb (38.7 kN)
Lift cylinders – hydraulic limit	7,760 lb (34.5 kN)
Cycle times:	
Raise	4.4 sec
Lower	2.6 sec
Dump	2.6 sec
Roll back	2.0 sec
NOTE: *Measured using 78 in (1.98 m) foundry/ excavating bucket.	



Line drawings are for illustrative purpose only and may not be exact representation of unit.

## DIMENSIONS

<b>A.</b> Overall operating height:	
with foundry/excavating bucket	157.8 in (4.01 m)
with heavy-duty dirt bucket	161.8 in (4.11 m)
with low profile extended bucket	166.8 in (4.24 m)
Height to:	
<b>B.</b> Bucket hinge pin	126.5 in (3.22 m)
<b>C.</b> Top of ROPS	80.4 in (2.04 m)
<b>D.</b> Bottom of level bucket, fully raised	119.6 in (3.04 m)
Overall length:	
<b>E.</b> without attachment with coupler	118.7 in (2.98 m)
<b>F.</b> with foundry/excavating bucket on ground	143.5 in (3.64 m)
with heavy-duty bucket	143.7 in (3.64 m)
with low profile extended bucket	152.7 in (3.84 m)
<b>G.</b> Maximum dump angle	38.1°
<b>H.</b> Dump height:	
with foundry/excavating bucket	102.1 in (2.60 m) @ 38.1°
with low profile bucket	99.9 in (2.54 m) @ 38.1°
<b>I.</b> Dump reach at maximum height with heavy-duty bucket	24.7 in (0.63 m) @ 38.1°
Maximum attachment rollback:	
<b>J.</b> Bucket on ground	29.7°
<b>K.</b> Bucket at full height	99.7°
<b>L.</b> Track on ground	64.5 in (1.64 m)
<b>M.</b> Ground clearance – bottom of belly pan	9.5 in (0.24 m)
<b>N.</b> Angle of departure	32.0°
Clearance circle:	
<b>O.</b> without bucket	57.7 in (1.40 m)
<b>P.</b> with 72 in (1.83 m) foundry/excavating bucket in carry position	87.0 in (2.17 m)
with 72 in (1.83 m) heavy-duty bucket on ground	90.8 in (2.25 m)
with 72 in (1.83 m) extended low profile on ground	95.2 in (2.36 m)
<b>Q.</b> Clearance circle rear	71.2 in (1.79 m)
<b>R.</b> Track gauge	58.3 in (1.48 m)
<b>S.</b> Over the track width	76.0 in (1.93 m)

## TRACK SELECTION

Type	Area	Ground Pressure	Width to Outside Track
17.7 in (450 mm)	2,286 in <sup>2</sup> (14 750 cm <sup>2</sup> )	4.2 psi (29 kPa)	76 in (1.93 m)

## OPTIONAL BUCKETS

Type	Width	Weight	Heaped Capacity
Dirt & Foundry	78 in (1.98 m)	440 lb (200 kg)	17.7 ft <sup>3</sup> (0.50 m <sup>3</sup> )
Low Profile Extended	78 in (1.98 m)	540 lb (245 kg)	19.1 ft <sup>3</sup> (0.54 m <sup>3</sup> )
	84 in (2.13 m)	575 lb (262 kg)	20.5 ft <sup>3</sup> (0.58 m <sup>3</sup> )
Light Material	84 in (2.13 m)	540 lb (245 kg)	27.5 ft <sup>3</sup> (0.78 m <sup>3</sup> )
Manure & Slurry	84 in (2.13 m)	545 lb (248 kg)	22.6 ft <sup>3</sup> (0.64 m <sup>3</sup> )
Heavy-Duty	78 in (1.98 m)	530 lb (240 kg)	15.5 ft <sup>3</sup> (0.44 m <sup>3</sup> )
	84 in (2.13 m)	550 lb (250 kg)	17.0 ft <sup>3</sup> (0.48 m <sup>3</sup> )
Heavy-Duty with spillguard	78 in (1.98 m)	605 lb (275 kg)	19.8 ft <sup>3</sup> (0.56 m <sup>3</sup> )
	84 in (2.13 m)	640 lb (290 kg)	21.5 ft <sup>3</sup> (0.61 m <sup>3</sup> )

## STANDARD EQUIPMENT

### OPERATOR ENVIRONMENT

See page 1

### ENGINE

FPT F5H FL463 A\*F001  
207 CID (3.4 L) Turbo  
Tier 4 Final Certified  
Diesel Oxidation Catalyst (DOC) with  
Selective Catalytic Reduction (SCR) muffler  
Charged Air Cooler (CAC)  
High Pressure Common Rail (HPCR)  
fuel injection  
Horsepower:  
Gross: 90 hp (67 kW)  
Net: 84 hp (63 kW)  
Peak torque 282 lb-ft (383 N-m)  
160 amp alternator  
Dual element air cleaner  
Organic Acid Technology (OAT)  
Anti-freeze solution to -34° F  
Fuel tank - 25.5 gal (U.S.)  
Over and under radiator and oil cooler  
3-stack after cooler/radiator/oil  
cooler configuration  
Glow plugs  
Integral engine oil cooler  
Fuel filter with water trap  
1,000 CCA 12V battery  
Master electrical disconnect

### DRIVETRAIN

2-speed hydrostatic four wheel drive  
SAHR disc parking brake

### HYDRAULICS

Auxiliary hydraulics:  
@ 3,050 psi (210 bar) – 24.2 gpm  
(91.5 L/min)  
6 micron oil filtration system  
3-spool loader control valve  
Auxiliary hydraulic disconnects, ISO  
flat-face – connect-under-pressure  
with case drain  
Hydraulic circuit pedal lock  
Auxiliary function lockout override  
Loader lift lockout override  
Heavy-duty hydraulic oil cooler  
Loader arm float position  
Loader function lockout system  
Hydraulic one-way self-leveling  
Ride control

### LOADER

Heavy Duty Hydraulic attachment coupler  
Radial lift geometry  
Loader lift arm support strut  
SAE operating load: 3,400 lbs  
Tipping load: 6,800 lbs

### TRACKS

HiQual S-Wave Tracks

### OTHER STANDARD FEATURES

Halogen lights - 2 front, 2 side, 2 rear flood  
Heavy duty front lights  
Pre-wired for rotating beacon  
Lockable service access hood  
Single-point daily servicing  
Rear tail lights  
Remote oil drain  
Remote oil and fuel filters  
Block heater  
Debris ingress sealing  
Mounting points for add-on counterweights  
Heavy duty rear door

## OPTIONAL EQUIPMENT

### OPERATOR ENVIRONMENT

- ROPS/FOPS Level 1 canopy
  - with side screens
- Keyed start ignition
- Ventilation system with integrated heater
- Electro-hydraulic controls:
  - For drive/steering, loader functions
  - Switchable between H and ISO patterns
  - Adjustable sensitivity of controls
- Mechanical hand controls
- Hand and foot controls:
  - Hand controls the loader drive function and foot controls the bucket and boom
- Non suspension seat
- Suspension seat, vinyl
- Open cab interior trim package
- Demolition cab door with polycarbonate
- FOPS Level 2
- Heavy duty rear door

### HYDRAULICS

- High-flow auxiliary hydraulics – combined:
  - @ 3,050 psi (210 bar) – 37.6 gpm (142.5 L/min)
- Enhanced High-flow auxiliary hydraulics – EHF:
  - @ 4,000 psi (276 bar) – 35.0 gpm (132.5 L/min)
- Second auxiliary hydraulics

### LOADER

- Auxiliary front electric control
- Manual attachment coupler

### OTHER

- Language decals
- Factory-installed tires – see page 3
- Buckets – see page 3
- Bolt-on bucket cutting edges
- Bolt-on heavy-duty bucket spill guard
- Special paint
- Offsite service arrangement
- Telematics

### FACTORY SUPPLIED ATTACHMENTS

- Interior mirror
- Add-on counterweights
- Road lights
- Rotating beacon
- Four-corner LED strobe
- Bolt-on heavy-duty bucket teeth
- 48 in (1.22 m) pallet forks

### SERVICE PARTS

- 3 inch (76.2 mm) retractable seat belt

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Always read the Operator's Manual before operating any equipment. Inspect equipment before using it, and be sure it is operating properly. Follow the product safety signs and use any safety features provided.

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